

ORDER FORM diamond and CBN-grinding tools



INQUIRY

ORDER

COMPANY: _____

DATE: _____

Contact person: _____

Telephone: _____

Fax: _____

E-Mail: _____

CBN WHEEL:

Bond: _____ resin _____ bronze _____ electro-plated _____ vitrified

Shape: _____

Diameter (mm): _____

Layer width (mm): _____ W: _____ U: _____ T: _____

Layer thickness X (mm): _____

Grit size: _____

Concentration: _____

Hole / Shank: _____

Competition specification: _____

Other measurements (mm): _____

SKETCH:

WORKPIECE:

Measurements (mm): _____

Offset (mm): _____

Material (e.g. 42 CrMo4): _____

Hardness: _____ soft _____ HRC _____ HB

Required surface (μm): _____ Ra _____ Rt _____ Rz

Other: _____

MACHINE:

Grinding method/process _____ Flat _____ Cylindrical _____ Tool _____ ...

Grinding: _____ dry _____ wet

Manufacturer, Type: _____

Speed (rpm): _____ Depth of cut (mm): _____ Feed rate (mm/min): _____

Cooling agent: _____ Emulsion _____ oil _____ none

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